

PART AEROSPACE LTD	Work Order:	22123
Description: Mounting Lug	Part Number:	D3235-1
Rev: D3235 Rev. A	Qty:	100
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.01.03	500
2	MV	Cut D2423 extrusion to 0.820" Identify for D3235-1	Batch: B21202 DH	05-03-08	500
3	MV	Machine as per Folio FA369 and Dwg D3235 Identify as D3235-1	LC	05-03-08	500
4	QC3	Inspect parts as they come off the CNC machine Inspect for frost damage	ML	05/03/00	325
5	MV	Deburr and Tumble	N/A		
6	QC3	Second check Inspect dimensions	CP AP	05.03.14 05/04/04	275 325
7	FP	Acid etch and Alodine as per QSI 005 4.1	FF	05/9/5	50
8	QC3	Inspect Acid etch	ML ML	05/09/14 05/05/04	89 50
9	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	ML	05/09/15	69
10	QC3	Inspect Powder Coat	DL	05/09/17	69
11	QC3	Inspect work to Step 10			
12	ST	Identify and Stock	DL	05/09/17	69
13	AC	Cost / part	545	05.09.20	69
14	DC	Close W/O Inspect Level 21	EP	05/09/20	69

Rev	Date	Change	Revised By	Approved
1	04.04.19	New issue	KJ/JLM	<i>[Signature]</i>

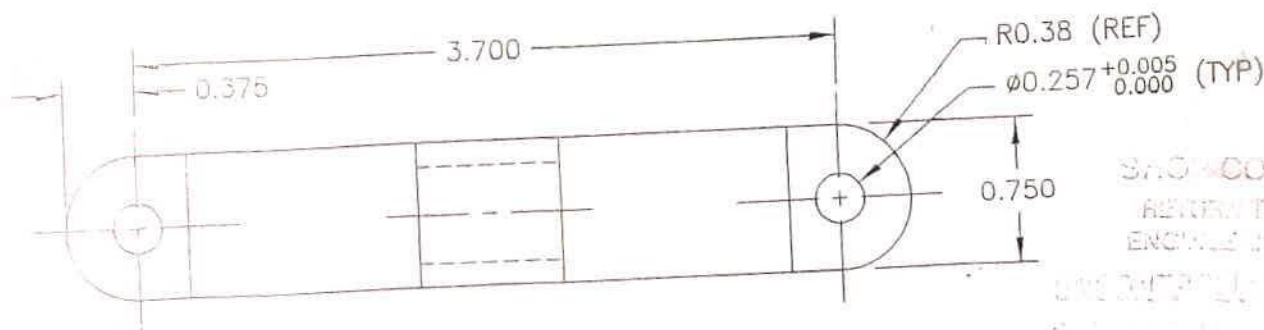
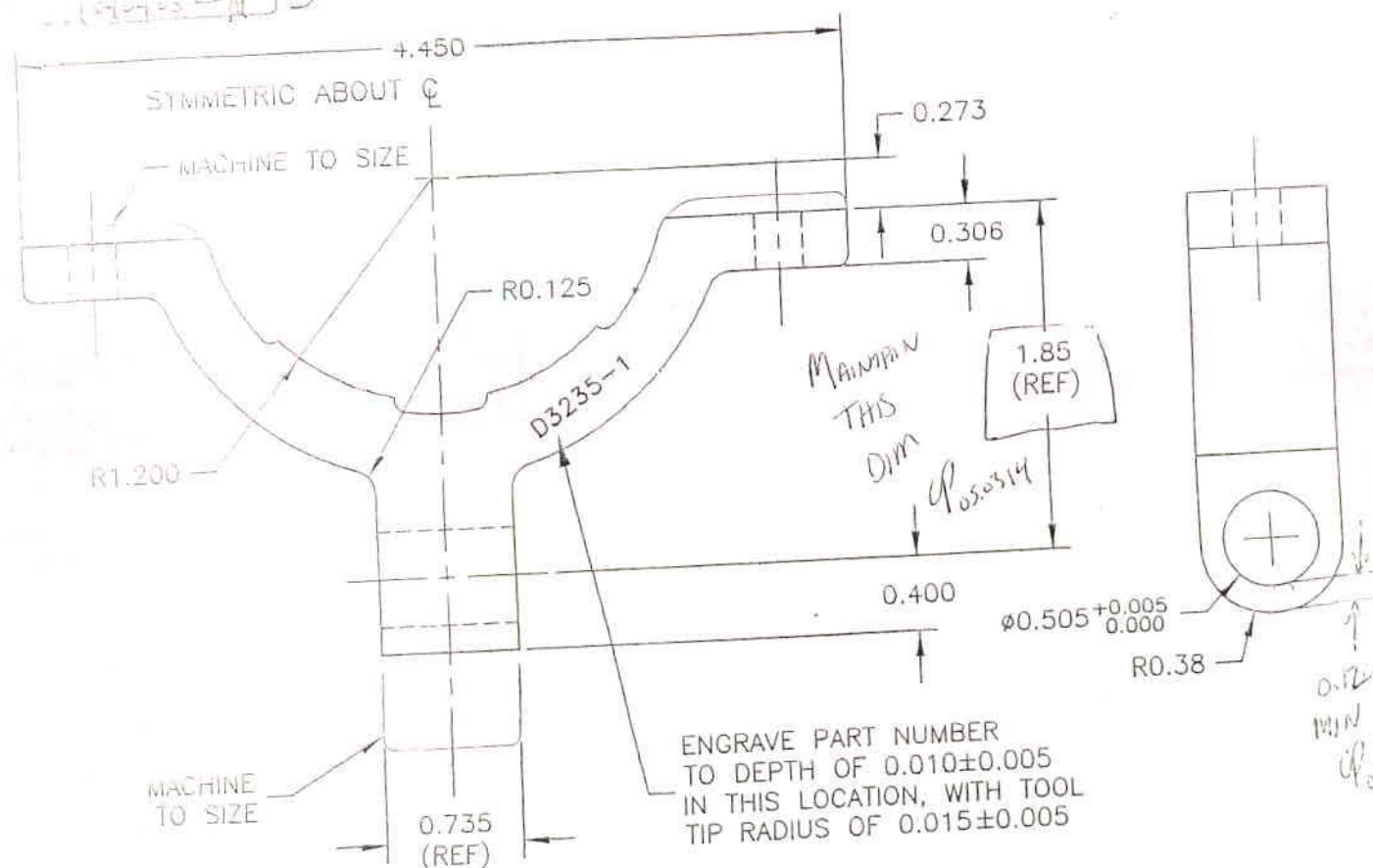
RELEASED

04.04.22

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3235	REV. A SHEET 1 OF 1
DATE 04.03.02		TITLE MOUNTING LUG	SCALE 1:1
A	04.03.02	NEW ISSUE	



# D3235-1 MOUNTING LUG

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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RETURN TO  
ENGINEER

USE ONLY FOR  
SALES & MARKETING  
V. INFORMATION

WORK ORDER

NO. 22123

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